

# **SOUTH PRODUCTION NOTES**

**Sept 18, 2015**  
**11-7 Shift notes**

**BASF EMPLOYEES**

**293 Last Recordable**  
**225 Last Lost Time**

## **#1 MED / AI 3952:**

Calciner is feeding and we can start back up on midnights

Keep an eye on #1 dust collector. Also, we will need to check the valve going to the F-1 from time to time to see if the line is plugging. The new valve is not due in until October so it will plug and needs to be cleaned.

## **#1 RC / AI 3952:**

Started up on afternoons, feeding now.

## **#2 MED line / Cu 0860:**

Hold for instructions from Justin.

Reminder to use Cu 3818 Lot 510 bags in powder room (must be bags from #6 to #20). These are about all used up, and Justin will advise which Cu 3818 to use next.

## **#2 RC/ Cu 0860:**

Calciner is empty, hold for Justin's instructions as recent batches need to age 24 hrs before feeding.

## **#3 MED line / D 1716:**

Done with line. Cleaning started

Powder room stations have been cleaned and weighed.

Cleanup sheet for MED and calciner is on the clip board.

## **#3 RC / D 1716:**

Done with feed. Need to start cleaning.

## **#4 RC / D-0222 rescreening:**

Hold

## **#5 RC / Catoxid:**

Started making batches on afternoon shift on PK. (pump issues)

Bring back up to temps and start feeding when able.

Need to start bringing down on the 22<sup>nd</sup>.

**#6 RC & Dryer / D 1781:**

Continue to run, and coordinate with Schirmer for buggy lifts.

**West Pfaudler / 4601**

HOLD....We are doing some modifications to the pressure gauges on the pfaudler and waiting for some results back from the lab. Targeting next Monday for a start date if all instrumentation is installed and PSSR completed.

**East Pfaudler/ D 1781:**

Hopper should be full, Need to make a batch on midnights.

**6 Tank:**

Tank empty

**7 Tank:**

Cleaned and rinsed

**National Dryer / Clean.**

Belt cleaned, hold.

**PK Blender: Catoxid:**

Started on afternoon shift on thursday. We forgot to have the blank in the line removed and waited ½ the shift to get it done.

The new pump also was leaking and Pete switched it out late in the shift.

When running Catoxid again, the two partial totes of chrome flake need to be incorporated into the chrome tank.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

**Abbe Blender: D 5206 is next**

We will need to water test the PK blender for any leaks before we begin making any batches.

**Tower 3 / E 474 done, hold:**

Unloaded and empty.

**Tower 6 / Cu 0860 done, will run several DPT 101 loads next:**  
Down. Will run DPT 101 on T6, but not right away. Need to continue pushing the Cu 0860 drum repacking/repainting in the screening room.

**Cu-0860 repacking in screening room:**

Continue with repacks/repainting. **NOTE: make sure during beginning of each shift that the spare drum dumper battery is either charging or charged and ready.**

ALSO, several drums from Kristen's email brought to screening room from warehouse to be worked on (L 360 drums 21 and 45 repacked; L361 drum 48 repacked; L 362 drums 45-48 being touched up). These should be done by end of midnight shift and brought back to the warehouse.

These need to be updated on the green sheet. We need to include the lot and number of the drums inspected and then also the amount of drums that were repacked. (I.E. Lot 335 Dr 1-50, 4 drums repacked).

**North Screener / Cu 0860:**

Done.

**South Screener / E 474:**

Done

**#2662 (west) Pill Machine / Zr 0403 next:**

Down for cleaning and change over to Zr 0403

**#2664 (east) Pill Machine / Zr 0403 next:**

Down for cleaning and change over to Zr 0403

**TK #2 / down:**

Done.

**TK #4 / 2508:**

Continue for now. Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.

Still having intermittent issues with the scale head shutting off and then turning back on.

**NOTE: BI Mill dust collector dumper lid has been fixed again. Need to try it again on midnights to see if the seal sticks this time.**

**Harrop Kiln / AI 3920:**

**Shutting down. All material is finished.**

**Building 27 Belt Filter / 5020:**

Striking is finished for the 5020, afternoon shift started working on cleaning out the tanks.

Spin flash dryer needs to be locked out for Gem to replace gasket on the man way on Friday morning.

**PRODUCTION PRIORITIES:**

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) South Precip/Dry
- 4) #4 Tunnel Kiln/Ross Mixer
- 5) South PK/.#5 RC
- 6) #1 MED/#1 RC
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont